

Wednesday, November 05, 2014 12:43:02 P

Page 1

14-11-12

**DAS**  
**85**  
**9-89**

NOV 05 2014 3x

**Work Order ID 120270****\*120270\***

Wednesday, November 05, 2014 12:43:02 P

Page 2

Item ID: D350-766-021

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Interior Protector Aft Baggage Compartment

Stop **\*NS2\***Start Date: 6/4/2014 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 6/4/2014 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00				DAS 05 1-89			
<b>*130*</b>						3			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-766-021								
	Location: <u>600</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

NOV 10 2014

14/11/13

4-11-13

# Picklist Print

Wednesday, November 05, 2014 12:43:06 PM

Page 1

Work Order ID: 120270

**\*120270\***

Parent Item: D350-766-021

**\*D350-766-021\***

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Date: 6/4/2014

Required Date: 6/4/2014

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041 <b>*D3889-041*</b> Panel Floor - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	3.0000	1	3			DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				3					
				120552				3					
D3890-041 <b>*D3890-041*</b> Panel Wall - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	3.0000	1	3			DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				3					
				120347				3					
D3891-041 <b>*D3891-041*</b> Panel Fwd LH - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	3.0000	1	3			DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				3					
				120289				3					
D3891-042 <b>*D3891-042*</b> Panel Fwd LH - Sub-Component Of#D350-766-021		Manufactured	No			110	Each	3.0000	1	3			DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST				3					
				111086				3					

NOV 05 2014

# Picklist Print

Wednesday, November 05, 2014 12:43:06 PM

Page 2

Work Order ID: 120270

**\*120270\***

Parent Item: D350-766-021

**\*D350-766-021\***

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Date: 6/4/2014

Required Date: 6/4/2014

Start Qty: 3.00

Required Qty: 3.00

D3944-1

Manufactured No

110 Each

12.0000

1 3

**\*D3944-1\***

DAS  
38  
9-89

Placard

\*\*

DAS  
38  
9-89

## Location

## Loc Qty

## Loc Code

ST068

12

117038

12

D3945-041

Manufactured No

110 Each

20.0000

4 12

**\*D3945-041\***

DAS  
38  
9-89

Bracket

\*\*

DAS  
38  
9-89

## Location

## Loc Qty

## Loc Code

ST068

20

111090

6

121185

14

D3948-041

Manufactured No

110 Each

21.0000

3 9

**\*D3948-041\***

DAS  
38  
9-89

Plate, Anchor

\*\*

DAS  
38  
9-89

## Location

## Loc Qty

## Loc Code

ST068

21

109375

5

120943

16

AN525-10R7

Purchased No

110 Each

427.0000

14 42

**\*AN525-10R7\***

DAS  
38  
9-89

SCREW

\*\*

DAS  
38  
9-89

## Location

## Loc Qty

## Loc Code

ST329

427

m127447

2

m128429

311

m129706

114

NOV 05 2014

# Picklist Print

Wednesday, November 05, 2014 12:43:06 PM

Page 3

Work Order ID: 120270

**\*120270\***

Parent Item: D350-766-021

**\*D350-766-021\***

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Date: 6/4/2014

Required Date: 6/4/2014

Start Qty: 3.00

Required Qty: 3.00

AN525-10R9

15

33

9-89

Purchased

No

110

Each

81.0000

4 12

**\*AN525-10R9\***

Screw

\*\*

DAS

06

9-89

Location

Loc Qty

Loc Code

ST329

81

m127703

81

110

Each

200.0000

8 24

CCR264SS3-2

Purchased

No

**\*CCR264SS3-2\***

Rivet, Cherry

DAS

33

9-89

\*\*

128879

DAS

06

9-89

Location

Loc Qty

Loc Code

ST322

200

126363

200

110

Each

102.0000

8 24

CR3213-4-02

Purchased

No

**\*CR3213-4-02\***

CHERRY RIVET

DAS

33

9-89

\*\*

123301

DAS

06

9-89

Location

Loc Qty

Loc Code

ST320

102

116022

2

m128936

100

110

Each

768.0000

12 36

CR3523-4-02

Purchased

No

**\*CR3523-4-02\***

RIVET

33

9-89

\*\*

DAS

06

9-89

NOV 05 2014

Location

Loc Qty

Loc Code

ST317

768

m130415

768

36

# Picklist Print

Wednesday, November 05, 2014 12:43:06 PM

Page 4

Work Order ID: 120270

**\*120270\***

Parent Item: D350-766-021

**\*D350-766-021\***

Parent Item Name: Interior Protector Aft Baggage Compartment

Start Date: 6/4/2014

Required Date: 6/4/2014

Start Qty: 3.00

Required Qty: 3.00

CR3523-4-03

Purchased No

110

Each

38.0000

16 48

**\*CR3523-4-03\*** <sup>DAS</sup> 38

RIVET

9-89

\*\*

124876X10  
CR3523-4-3

DAS

98

9-89

Location

Loc Qty

Loc Code

ST318

38

m126282

38

MS21059L3

Purchased No

110

Each

79.0000

4 12

**\*MS21059L3\*** <sup>DAS</sup> 38

Nut Plate

9-89

\*\*

m130823

DAS

98

9-89

Location

Loc Qty

Loc Code

CA

11

M129682

11

ST303

68

M129934

68

D3948-043

Manufactured No

110

Each

11.0000

4 12

**\*D3948-043\***

Plate Anchor

DAS

38

9-89

\*\*

126380X1

DAS

98

9-89

Location

Loc Qty

Loc Code

ST069

11

120569

11

11

NOV 05 2014

#### 4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D350-766-011</b> Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
<b>D350-766-013</b> Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
<b>D350-766-015</b> Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
<b>D350-766-021</b> Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

#### 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08

# Work Order ID 120270

Wednesday, November 05, 2014 12:43:02 P

**\*120270\***

Page 1

Item ID: D350-766-021

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Interior Protector Aft Baggage Compartment

Start Date: 6/4/2014 Start Qty: 3.00 **\*3\***

Cust Item ID:

Required Date: 6/4/2014 Req'd Qty: 3.00 **\*3\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-11-05 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Document Control	0.00							
<b>*100*</b>									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-766-021 CHG001								
110	Pick Kit	0.00							
<b>*110*</b>									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
<b>*120*</b>									
QC	Memo	0.00							
Quality Control									

*sf*

MLJ 14-11-06  
3

DAS  
NOV 05 2014 3x